

承 认 书

Approval Sheet

客户 (Customer): /

客户料号 (Cus .P/N): /

华联威料号 (HLW P/N): U442-D01B-G61038

品名规格 (PronameSpec): MICRO 5P 90度SMT四脚插垫高双壳

送样日期 (Delivery Date): 2022/08/16

承认日期 (Acknowledge Date): 2022/08/16

| | | | |
|---|------------------|---------------------------|--------------------|
| Approved No: | | 客 户 Customer | |
| 采 购 部 Purchasing Dept | 品 质 部 QC Dept | 工 程 部 Engineering Dept | 确 认 Approved By |
| | | | |
| 深 圳 市 华 联 威 电 子 科 技 有 限 公 司 SHEN ZHEN SHI HUA LIAN WEI ELECTRONICS TECHNOLOGY CO; LTD. | | | |
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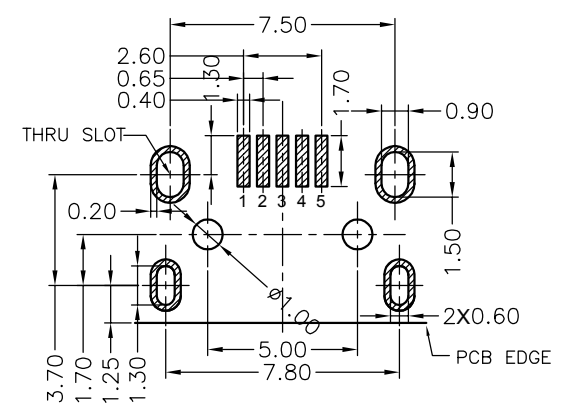
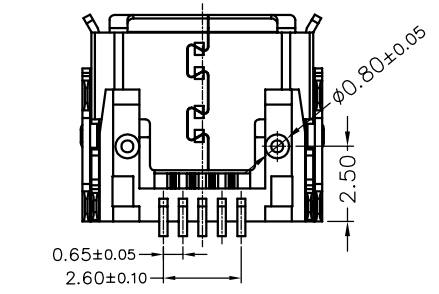
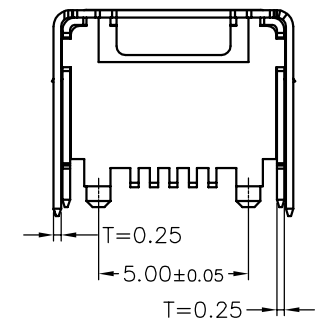
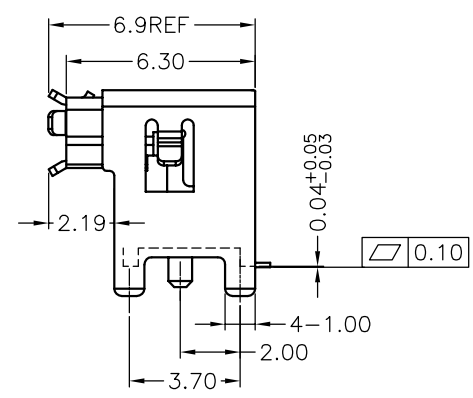
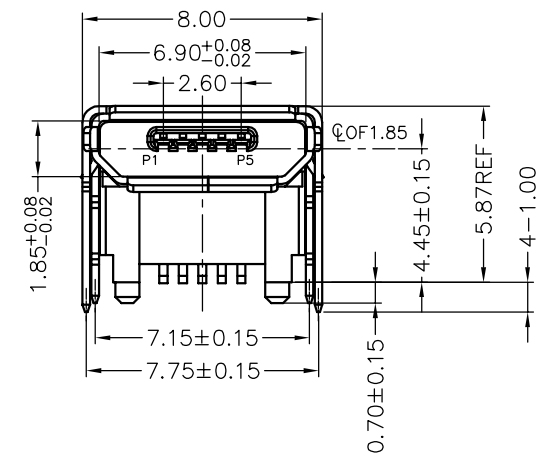
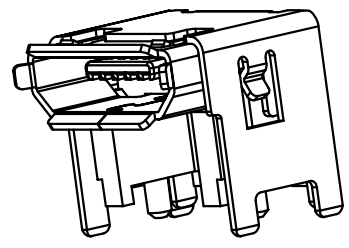
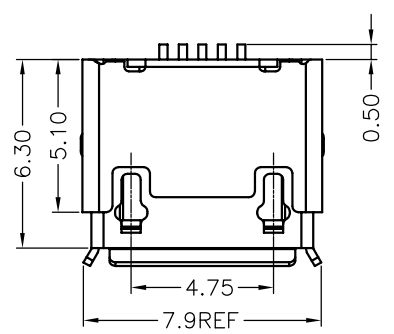
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| | | |
|------|------------|-------------|
| REV. | ECN.NO. | APPD. |
| A | XXXXXXXXXX | yangguifeng |

- MATERIAL
 HOUSING: LCP,UL94V-0,BLACK
 CONTACT: COPPER ALLOY,T=0.15
 SHELL: STAINLESS STEEL,T=0.25
 COVER: STAINLESS STEEL,T=0.25
- FINISH
 CONTACT: 50U" MIN NICKEL UNDERPLATING OVERALL
 GOLD PLATING SELECTIVE ON CONTACT AREA
 50U" MIN TIN PLATING ON SOLDER TAIL
 SHELL: 40U" MIN NICKEL UNDERPLATING OVERALL
 COVER: 40U" MIN NICKEL UNDERPLATING OVERALL
- ELECTRICAL
 CURRENT: 1.0A
 VOLTAGE: 30V
 CONTACT RESISTANCE: 50 MILLIOHMS MAX.
 DIELECTRIC WITHSTANDING VOLTAGE: 500V AC
 INSULATION RESISTANCE: 100 MEGOHMS MIN.
- MECHANICAL
 MATING FORCE: 35N MAX.
 UNMATING FORCE: 10N MIN,INITIAL.
 8~20N AFTER 10000 CYCLES.
 DURABILITY: 10000 CYCLES



PCB LAYOUT(TOP VIEW)
T=1.60mm

U442-D01X-XXX0X8

- 1:铁壳镀镍
- 5:铜壳镀镍
- B:不锈钢镀镍
- 1:半金1u"
- 3:半金3u"
- 5:半金5u"
- G:半金G/Fu"
- 9:镀全金1u"
- 2:镀锡
- 1:吸塑盒
- 2:吸塑管
- 3:载带
- 6:载带+贴麦拉
- 1:PA66
- 2:PBT
- 6:LCP
- 1:黑色
- 2:白色
- 3:米黄色

| | | | | | | |
|--------------------------------------|-------------|---|------------------------|-------|--------|------|
| TOLERANCE UNLESS OTHERWISE SPECIFIED | | FLW 深圳市华联威电子科技有限公司 | | | | |
| .XXX ±0.10 | | HUA LIAN WEI TECHNOLOGY ELECTRONICS CO;LTD. | | | | |
| .XX ±0.20 | | | | | | |
| .X ±0.30 | | | | | | |
| APPROVED | | PART NAME: | MICRO 5P 90度SMT四脚插垫高双壳 | | | |
| CHECKED | | PART No: | U442-D01B-G61038 | | | C |
| DRAWN | yangguifeng | PROJECTION: | UNIT: | SCALE | SHEET | REV. |
| DATE | 2021.12.01 | | mm | 1:1 | 1 OF 1 | A |

MICRO USB系列产品SPEC

1. Scope (范围)

1.1 Contents(内容)

This specification covers the performance, tests and quality requirements for the Electronics MICRO USB Connector.
(此份产品规格适用于MICRO USB连接器的产品功能，测试方法及质量要求)

2. Requirements (要求):

2.1 Rating(额定条件)

A. Voltage rating(额定电压):30V AC

B. Current rating(额定电流):1.5A

C. Operation Temperature Range(操作温度范围):0°C to +50°C

3. Test Condition(测试条件):

3.1 Temperature range(温度范围):-+15°C to +35°C

3.2 Humidity range (湿度范围):25% to 85%

4. Test Methods and Requirements:(测试方法及要求)

4.1 Examination of product (产品外观)

| | | | |
|-------|--------------------------------|--------------|--|
| 4.1.1 | Examination of Product 产品外观 | Visual 目视 | No peeling off the plating deformation of the base or damage. 不得有电镀层剥落，塑料变形或破损 |
|-------|--------------------------------|--------------|--|

4.2. Electrical Performance(电气性能)

| | | | |
|-------|--|---|---|
| 4.2.1 | Contact Resistance 接触阻抗 | (EIA-364-06B) Mated connectors, Contact: measure by dry circuit, 30 m Volts maximum,20 mA 配对的连接器， 端子：测试端子在回路中施加直流最大30mV 20mA的电流再测端子的电阻值 | Initial Contact resistance Excluding conductor Resistance:50 mΩ max (Target design value) 接触电阻初始值最大不能超过30 mΩ (目标设计值) |
| 4.2.2 | Dielectric Withstanding Voltage (耐电压) | (EIA-364-20C) Unmated connectors, apply 100V AC (RMS.) for 1 minute between adjacent terminals of ground. 没有配对的连接器在相邻的端子或接地之间通上100V的交流电压1分钟 | 1. No Breakdown or flashover 2. Leakage current:0.5mA Max 1. 不能有损坏或跳火花 2. 漏电流<0.5mA |
| 4.2.3 | Insulation Resistance 绝缘阻抗 | (EIA-364-21C) Unmated connectors, apply 500V DC for 1 minute between adjacent terminals of ground. 没有配对的连接器在相邻的端子或接地之间通上500V的直流电压1分钟 | 1000MΩ min (unmated) 没有配对需大于1000 MΩ |

4.3 Mechanical Performance(机械性能)

| | | | |
|-------|---------------------------------------|--|---|
| 4.3.1 | Insertion/Withdrawal Force 插入力/拔出力 | (EIA-364-13) Insertion and withdrawal speed: 25mm/minute. 插入和拔出的速度为25mm/分 | Maximum insertion force 35N 插入力不超过35N(3.57kg) Withdrawal force 7N min 拔出力最小7N (0.70kg) EXTRACTION FORCE(AFTER TEST):5N MIN 拔出力(耐久测试后):5N最小 |
|-------|---------------------------------------|--|---|

| | | | |
|-------------------------------|----------------------------|---|---|
| 4.3.2 | Durability 寿命测试 | (EIA-364-09) Measure contact and shell resistance after the Following. Automatic cycling:10000 cycles at 100±5 Cycles per hour. 以每小时100±5插拔次数测试10000循环后测量端子和外壳的接触阻抗 | Contact Resistance 接触阻抗 Contact: Change from initial Value: 50 milliohms maximum. 端子: 从初始值开始变化量小于50 mΩ |
| 4.3.3 | Vibration 振动 | (EIA-364-28条件3) Amplitude:1.52mm P-P or 147m/s ² {15G} Sweep time: 50-2000-50Hz in 20 minutes. Duration: 12 times in each (total of 36 times) X, Y, Z, axes. Electrical load DC 100mA current shall be flowed during the test.(ANSI/EIA-364-28 Condition III) 在直流100毫安通电状态下测试, 在X,Y,Z垂直3方向上, 频率50-2000-50赫兹(加速度往复20分钟), 全振幅1.52mm P-P或147 m/s ² {15G}, 每轴12回计36回 | Appearance: No damage 外观: 无损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value:50mΩ Max. 端子: 从初始值开始变化量小于50mΩ 间断性: 不超过1微秒 |
| 4.3.4 | Physical shock 冲击性 | (EIA-364-27条件A) Pulse width: 11msec Waveform: Half-sine 490m/s ² (50G) 3 strokes in each X, Y, Z axes. (ANSI/EIA-364-27 condition A) 周期: 11msec 冲击波形: 正弦半波490m/s ² (50G) 3 循环在X, Y, Z 轴 | Appearance: No damage 外观: 无损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 50mΩ Max 端子: 从初始值开始变化量小于50mΩ Discontinuity: 1μ sec Max. 间断性: 不超过1微秒 |
| 4.4 Environmental Performance | | | |
| 4.4.1 | Thermal shock test 冷热冲击 | EIA-364-32C条件1) 10 cycles of: a)-55±3°C for 30 minutes b) +85±3°C for 30 minutes 10个循环, a)-55±3°C 30 分钟 b) +85±3°C 30 分钟 | Appearance: No Damage. 外观: 没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 50mΩ Max 端子: 从初始值开始变化量小于50mΩ |
| 4.4.2 | Solder ability 焊锡性 | (EIA-364-52) To be sipped in the solder bath 245±5°C Coverage for 3 seconds. 将焊锡脚浸在245±5°C的锡炉中<3秒 | The inspected area of each lead must have 90% solder coverage minimum 表面粘锡面积不少于90% |
| 4.4.3 | Humidity 恒温恒湿 | (EIA-364-31B) (A) Mate connectors together and perform the test as follows 配对的连接器测试条件 Temperature: +25°C to +85°C(温度: +25°C到+85°C) Relative Humidity: 90% to 95%(相对湿度: 90%到95%) Duration:4 cycles(96 hours) (持续时间: 4个循环共96小时) Upon completion of the test, specimens shall be conditioned ambient room conditions for 24 hours, after which the specified measurements shall be performed. 试验完成后, 样品放置于室温条件中24小时后再进行测试 | Appearance: No Damage 外观, 没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 50mΩ Max 端子: 从初始值开始变化量小于50mΩ |

| | | | |
|--------|-------------------------------------|---|--|
| | | <p>(EIA-364-31B)</p> <p>(B) Unmated each connector and perform the test as follows. 没有配对的连接器测试条件 Temperature: +25°C to +85°C(温度: +25°C到+85°C) Relative Humidity: 90% to 95%(相对湿度: 90%到95%) Duration:4 cycles(96 hours) (持续时间: 4个循环共96小时)</p> <p>Upon completion of the test, specimens shall be conditioned ambient room conditions for 24 hours, after which the specified measurements shall be performed. 试验完成后, 样品放置于室温条件中24小时后再进行测试</p> | <p>Appearance: No Damage 外观, 没有损坏</p> <p>Conform to item of dielectric withstanding Voltage and Insulation Resistance. 符合耐电压及绝缘阻抗要求</p> |
| 4.4..4 | Salt Spray 盐水喷雾 | <p>EIA-364-26B)</p> <p>Temperature: 35±2°C 温度: 35±2°C Concentration for salt: 50% 盐水浓度: 50% (1)Duration: 24H 持续时间: 24小时 Condition(条件): Contact plated gold more than 15u" (include 15 u"),and the material of shell for copper alloy, or stainless. 端子镀金厚度大于等于15 u" 且壳体材质是铜合金或是不锈钢 (2) Duration: 24H 持续时间: 24小时 Condition(条件): Contact plated gold less than 15 u" ,and/or the material of shell for steel 端子镀金厚度小于15u" 且/或壳体材质是铁材</p> | <p>No detrimental corrosion(Terminal solder tail unrequested) 产品无氧化, 锈蚀(端子焊脚镀锡处不作要求)</p> <p>Contact Resistance 接触阻抗 Contact: Change from initial Value 50mΩ Max 端子: 从初始值开始变化量小于50mΩ</p> |
| 4.4..5 | Cold resistance (Unmated) 冷阻抗 | <p>(EIA-364-17B)</p> <p>Unmated connectors and expose to -25±3°C for 250 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 没配对的连接器放置于-25±3°C温度中250小时, 当完成实验后, 样品放置一般环境中1到2小时后, 在进行测试</p> | <p>Appearance: No Damage. 外观: 没有损坏</p> <p>Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max 端子: 从初始值开始变化量小于50mΩ</p> |
| 4.4..6 | Heat resistance (Unmated) 热阻抗 | <p>(EIA-364-17B)</p> <p>Mated connectors and expose to 85±2°C for 250 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 配对的连接器放置于85±2°C温度中250小时, 当完成实验后, 样品放置一般环境中1到2小时后, 在进行测试</p> | <p>Appearance: No Damage. 外观: 没有损坏</p> <p>Contact Resistance 接触阻抗 Contact: Change from initial Value 50mΩ Max 端子: 从初始值开始变化量小于50mΩ</p> |

| | | | |
|--------|------------------------------|---|--|
| 4.4..7 | Thermal Aging 高温老化 | <p>(EIA-364-31B, Condition 4, Method A) Unmated connectors and expose to $+85\pm 2^{\circ}\text{C}$ for 250 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.</p> <p>没配对的连接器放置于$+85\pm 2^{\circ}\text{C}$温度中250小时，当完成实验后，样品放置一般环境中1到2小时后，在进行测试</p> | <p>Appearance: No Damage. 外观：没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于50mΩ</p> |
| 4.4.8 | Resistance to Soldering Heat | <p>for wave soldering : mil-std-202f,method 210 A,test condition B 波峰焊：mil-std-202f, method 210 A, 试验条件B Pre-heat : 80°C, 60 Seconds 预热:80°C, 60秒 Temperature : $260 \pm 5^{\circ}\text{C}$ 温度:$260\pm 5^{\circ}\text{C}$ Immersion duration : 10 ± 1 sec. 浸泡时间:10 ± 1秒。</p> <p>for manual soldering :手动焊接: mil-std-202f,method 210 A,test condition A Pre-heat : No 预热:没有 Temperature : $350 \pm 10^{\circ}\text{C}$ 温度:$350\pm 10^{\circ}\text{C}$ Immersion duration : 3.5 ± 0.5 sec. 浸泡时间:3.5 ± 0.5秒</p> | <p>No physical damage shall occur. 不可有损坏</p> |
| | |  | |

Note 1: Shall meet visual requirements, show no physical damage, and meet requirement of additional tests as specified in the test sequence in Figures 2

说明1: 测试要求不能有物理损坏, 测试依据表格二的顺序进行

3.Product Qualification And Requalification Test:产品测试顺序表 Figure 2

| Test or Examination | Test Group | | | | | | | | | | | | | |
|---------------------------------------|------------|-----|-----|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|
| | A | B | C | D | E | F | G | H | I | J | K | L | M | N |
| Test Sequence | | | | | | | | | | | | | | |
| 4.1.1.Examination of Product 产品外观 | 1,9 | 1,3 | 1,5 | 1 | 1,5 | 1,5 | 1,5 | 1,3 | 1,5 | 1,5 | 1,5 | 1,5 | 1,5 | 1 |
| 4.2.1.Contact Resistance 接触阻抗 | 2,8 | | 2,4 | | 2,4 | 2,4 | 2,4 | | 2,4 | 2,4 | 2,4 | 2,4 | 2,4 | |
| 4.2.2.Dielectric Withstanding Voltage | 3,7 | | | | | | | | | | | | | |
| 4.2.3.Insulation Resistance 绝缘阻抗 | 4,6 | | | | | | | | | | | | | |
| 4.3.1.Insertion/Withdrawal force 插拔力 | | 2 | | | | | | | | | | | | |
| 4.3.2.Durability 寿命测试 | | | 3 | | | | | | | | | | | |
| 4.3.3.Vibration 振动性 | | | | | 3 | | | | | | | | | |
| 4.3.4.Physical shock 冲击性 | | | | | | 3 | | | | | | | | |
| 4.4.1.Thermal shock test 冷热冲击 | | | | | | | 3 | | | | | | | |
| 4.4.2.Solderability 焊锡性 | | | | | | | | 2 | | | | | | |
| 4.4.3.Humidity 恒温恒湿 | 5 | | | | | | | | 3 | | | | | |
| 4.4.4.Salt Spray 盐水喷雾 | | | | | | | | | | 3 | | | | |
| 4.4.5.Cold resistance 冷阻抗 | | | | | | | | | | | 3 | | | |
| 4.4.6.Heat resistance 热阻抗 | | | | | | | | | | | | 3 | | |
| 4.4.7.Thermal Aging 高温老化 | | | | | | | | | | | | | 3 | |
| 4.4.8.IR-reflow 回流焊测试 | | | | | | | | | | | | | | 2 |
| NO. of Test samples(Min.) 测试样 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 |

NOTE 2: (a) Numbers indicate sequence in which tests are performed.

(b) Discontinuities shall not take place in this test group, during tests.

说明 2: (a)测试依照矩阵要求数量进行。

(b)在测试中, 群组测试不能间断

核准: 唐竹君

制作人: 覃裕华

測試報告

TEST REPORT

| 產品名稱 Part Name | MICRO 5P 90度 SMT 四脚插墊高 双壳 | 測試日期 Date of Testing | 2022.08.13- 2022.08.15 | 報告編號 Report NO. | MD20220815-01 | | | | | | |
|------------------------------|------------------------------|---|----------------------------|-------------------------|------------------------|--------------|-------------|-------------|-------------|----------|----|
| 產品型號 Part Name | U442-D01B-G61038 | 樣品數量 Quantity | 5PCS | 測試環境 Date of Testing | 濕度 Temp:18~21C 相對濕度 | | | | | | |
| 一. 電性測試 ELECTRICAL TEST | | | | | | | | | | | |
| 序號 NO. | 測試項目 Testing Item | 測試條件 Testing Conditions | 測試設備 Testing Equipments | 規格 SPEC | 測試記錄 Testing Result | | | | | 判定 Judge | |
| | | | | | 1 | 2 | 3 | 4 | 5 | OK | NG |
| 1 | 接觸阻抗 | 2 mA | 直流低電阻 測試儀 | 50 mΩ Max | 19.36 mΩ | 18.0 5 mΩ | 18.62 mΩ | 19.55 mΩ | 18.53 mΩ | V | |
| 2 | 絕緣阻抗 | 500 VDC | 絕緣電阻測 試儀 | 100 mΩ Min. | Pass | Pass | Pass | Pass | Pass | V | |
| 3 | 耐壓測試 | 100V AC / 0.5 mA 1分钟 | 耐壓測試儀 | No damaged | OK | OK | OK | OK | OK | V | |
| 二. 机械特性測試 MECHANICAL TEST | | | | | | | | | | | |
| 序號 NO | 測試項目 Testing Item | 測試條件 Testing Conditions | 測試設備 Testing Equipments | 規格 SPEC | 測試記錄 Testing Result | | | | | 判定 Judge | |
| | | | | | 1 | 2 | 3 | 4 | 5 | OK | NG |
| 4 | 插入力 | 每分鐘 25±3mm 的速度 | 插拔力計 | 35N Max. | 16N | 13N | 15N | 15N | 16N | V | |
| 5 | 拔出力 | 每分鐘 25±3mm 的速度 | 插拔力計 | 7N Max | OK | OK | OK | OK | OK | V | |
| 6 | 鎖口保持力 | 60N Min | 吊重測試機 | 不得發生物 理損壞 | OK | OK | OK | OK | OK | V | |
| 7 | 耐久性 | 測試速度: 每分 鐘 10 到 20 個 循 環, 測試次 | 插拔力計 | 不得發生物 理損壞 | OK | OK | OK | OK | OK | V | |
| 三. 环境特性测试 ENVIRONMENTAL TEST | | | | | | | | | | | |
| 序號 NO | 測試項目 Testing Item | 測試條件 Testing Conditions | 測試設備 Testing Equipments | 規格 SPEC | 測試記錄 Testing Result | | | | | 判定 Judge | |
| | | | | | 1 | 2 | 3 | 4 | 5 | OK | NG |
| 9 | 冷熱沖擊 | 溫度-55±3° C 溫度 85±3C 持 續時間 10H | 高低温試驗 箱 | 不得發生物 理損壞 | OK | OK | OK | OK | OK | V | |
| 10 | 濕溫循環 | 溫度- 25±85C, 持續 時間: 4aw | 濕溫循環機 | 最大接觸 阻 抗 30m Ω | OK | OK | OK | OK | OK | V | |
| 11 | 鹽霧試驗 | 溫度: 35±2C 24 小時 | 鹽霧試驗箱 | 最大接觸 阻 抗 50m Ω | OK | OK | OK | OK | OK | V | |
| 12 | 可焊性 | 焊錫溫度: 260±5C | 熔錫爐 | 沾錫面積 達 95%以上 | OK | OK | OK | OK | OK | V | |
| 13 | 焊接耐熱試驗 | 260±5C 10 秒 | 工業烘烤箱 | 不得發生物 理損壞 | OK | OK | OK | OK | OK | V | |
| 綜合判定 TEST JUDGMENT | | <input checked="" type="checkbox"/> 合格(Acceptable) <input type="checkbox"/> 不合格(Reject) | | | | | | | | | |

檢驗報告

首件檢驗
 入庫檢驗
 出貨檢驗
 客退檢驗
 退料檢驗
 其他

2022年08月16日 版次:A1

| | | | | | | | | |
|------------------------------------|----------------------------|--|---|-----------------|---------|----------------|----------|---|
| 料號 | U442-D01B-G61038 | 制令單號 | / | 送檢單位 | 工程部 | 首件製作者 | 裝配 | |
| 品名 | MICRO 5P 90度SMT四脚插 垫高双壳 | 客戶代號 | / | 批 量 | / | 送檢時間 | / | |
| | | | | 數 量 | 5PCS | 確認時間 | / | |
| 抽樣標準 | | <input checked="" type="checkbox"/> 單次 <input type="checkbox"/> 雙次 | | 抽樣數 (5PCS) | AQL | CRI:0 MAJ:0.40 | MIN:0.65 | |
| MIL-STD-105E(II) | | <input checked="" type="checkbox"/> 正常 <input type="checkbox"/> 加嚴 <input type="checkbox"/> 減量 | | | ACC/REJ | 0 | / | / |
| 不良數: CRI (/) MAJ (/) MIN (/) | | | | | | 不良率(%) | | / |

| NO. | 檢驗項目 單位:MM/G | 檢測 儀器 | 檢 驗 記 錄 | | | | | 品管判定 | | CRI | MAJ | MIN | 備注 |
|-----|-----------------|----------|---------|------|------|------|------|------|----|-----|-----|-----|----|
| | | | 1 | 2 | 3 | 4 | 5 | AC | RE | | | | |
| | 0.50±0.20 | D | 0.52 | 0.51 | 0.52 | 0.50 | 0.51 | √ | | | | | |
| | 5.10±0.20 | D | 5.12 | 5.10 | 5.12 | 5.10 | 5.12 | √ | | | | | |
| | 6.30±0.20 | D | 6.31 | 6.30 | 6.32 | 6.30 | 6.31 | √ | | | | | |
| | 4.75±0.20 | D | 4.75 | 4.75 | 4.74 | 4.76 | 4.76 | √ | | | | | |
| | 7.9±0.30 | D | 7.91 | 7.92 | 7.90 | 7.92 | 7.91 | √ | | | | | |
| | 8.00±0.20 | D | 8.02 | 8.02 | 8.04 | 8.02 | 8.03 | √ | | | | | |
| | 2.60±0.20 | D | 2.61 | 2.62 | 2.60 | 2.61 | 2.62 | √ | | | | | |
| | 6.90+0.08/-0.02 | D | 6.94 | 6.93 | 6.93 | 6.94 | 6.93 | √ | | | | | |
| | 1.85+0.08/-0.02 | D | 1.86 | 1.85 | 1.86 | 1.85 | 1.85 | √ | | | | | |
| | 7.15±0.15 | D | 7.16 | 7.17 | 7.16 | 7.16 | 7.15 | √ | | | | | |
| | 7.75±0.15 | D | 7.75 | 7.77 | 7.75 | 7.75 | 7.76 | √ | | | | | |
| | 6.9±0.30 | D | 6.92 | 6.92 | 6.90 | 6.92 | 6.93 | √ | | | | | |
| | 2.19±0.20 | D | 2.18 | 2.19 | 2.18 | 2.19 | 2.19 | √ | | | | | |
| | 3.70±0.20 | D | 3.70 | 3.72 | 3.72 | 3.73 | 3.72 | √ | | | | | |
| | | | | | | | | | | | | | |
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| | | | | | | | | | | | | | |

 檢驗依據: 《工程圖紙》 《檢驗規範》 《承認書》 樣品 其它

檢測儀器:A游標卡尺 B千分尺 C厚薄儀 D投影鏡 E放大鏡 F顯微鏡 G錫爐 H插拔力器 I間位尺 J其它

品保判定:

| | | | | | |
|------------|-----|------------|---|---------------|----|
| 核 准 APP | 欠必鋒 | 審 核 CHK | / | 檢驗員 INSPBY | 但芬 |
|------------|-----|------------|---|---------------|----|

保存期限:三年

保存部門:品保部

QR-M-003

| | | | | | |
|-------------------------------|----------|---------|---------------|----------|----------|
| 品名:MICRO 5P 90度SMT四脚插垫高双壳(端子) | | | | 版次:A.0 | |
| 电镀规格:Ni30u",Sn100u",Au G/Fu" | | | 日期:2022-07-04 | | 页次:1/1 |
| 厂商:同华 | | | | | |
| 测试设备:CMI X-射线膜厚测试仪 | | | | | |
| 1、底层电镀测试(Ni) | | | | | |
| 数据 | 测试标准 | 实测值 | 判定 | 测试日期 | 测试时间 |
| 1 | 30u"MIN | 50.5u" | OK | 2022/7/4 | 10:20:15 |
| 2 | 30u"MIN | 56.3u" | OK | 2022/7/4 | 10:20:17 |
| 3 | 30u"MIN | 67.5u" | OK | 2022/7/4 | 10:20:19 |
| 4 | 30u"MIN | 62.4u" | OK | 2022/7/4 | 10:20:21 |
| 2、表层电镀测试(Sn) | | | | | |
| 数据 | 测试标准 | 实测值 | 判定 | 测试日期 | 测试时间 |
| 1 | 100u"MIN | 105.3u" | OK | 2022/7/4 | 10:25:10 |
| 2 | 100u"MIN | 104.7u" | OK | 2022/7/4 | 10:25:12 |
| 3 | 100u"MIN | 105.9u" | OK | 2022/7/4 | 10:25:14 |
| 4 | 100u"MIN | 107.4u" | OK | 2022/7/4 | 10:25:16 |
| 3、表层电镀测试(Au) | | | | | |
| 数据 | 测试标准 | 实测值 | 判定 | 测试日期 | 测试时间 |
| 1 | 0.5u"MIN | 0.52u" | OK | 2022/7/4 | 10:30:32 |
| 2 | 0.5u"MIN | 0.55u" | OK | 2022/7/4 | 10:30:34 |
| 3 | 0.5u"MIN | 0.53u" | OK | 2022/7/4 | 10:30:36 |
| 4 | 0.5u"MIN | 0.54u" | OK | 2022/7/4 | 10:30:38 |

核准: 欠必锋

审核: 李娟

检验员: 但芬



电镀报告表

品名:MICRO 5P 90度SMT四脚插垫高双壳(外壳) 版次:A.0

电镀规格:Ni:50u"MIN 日期:2022/07/20 页次:1/1

厂商:金和源

测试设备:CMI X-射线膜厚测试仪

1、表层电镀测试(Ni)

| 数据 | 测试标准 | 实测值 | 判定 | 测试日期 | 测试时间 |
|----|---------|--------|----|-----------|----------|
| 1 | 50u"min | 55.2u" | OK | 2022/7/20 | 14:35:05 |
| 2 | 50u"min | 51.3u" | OK | 2022/7/20 | 14:35:07 |
| 3 | 50u"min | 58.6u" | OK | 2022/7/20 | 14:35:09 |
| 4 | 50u"min | 56.8u" | OK | 2022/7/20 | 14:35:11 |

核准: 欠必锋

审核: 刘联英

检验员: 但芬



深圳市华联威电子科技有限公司

盐水喷雾实验报告

| | | | |
|--------|----------------------------------|--------|----------------------|
| 试验方法 | 盐水喷雾腐蚀试验法 | 参考资料 | MIL-STD-1345 |
| METHOD | NEUTRL SALT SPRAY CORROSION TEST | REF | |
| 客户 | | 试验起始日期 | 2022年08月15日 20:00 时起 |
| | | DATE | 2022年08月16日 20:00 时止 |
| 样品名称 | MICRO 5P 90度SMT四脚插垫高双壳 | 试验数量 | 5PCS |
| P/N | U442-D01B-G61038 | QTY | |

试验条件 (TEST CONDITION)

- 1、盐水溶解 (SALT SOLUTION: 浓度 $50 \pm 10\text{g/L}$, PH值6.5-7.2).
- 2、试验室温度 (TEMP. IN THE SPRAY CHAMBER): $35 \pm 1^\circ\text{C}$.
- 3、盐水桶温度 (TEMP. OF SALT SOLUTION TANK): $35 \pm 1^\circ\text{C}$.
- 4、压力桶温度 (TEMP. OF AIR SUPPLY): $47 \pm 1^\circ\text{C}$.
- 5、试验室相对湿度 (R. H IN THE CHAMBER) 85%.
- 6、压缩空气压力 (COMPRESSED AIR PRESSURE): $1.00 \pm 0.01\text{Kg/cm}^2$.
- 7、样品放置位置 (SPECIMEN SUPPORTED ANGLE): 尼龙绳吊挂 $70^\circ - 90^\circ$.
- 8、喷雾收集量 (COLLECT RATE OF SALT SOLUTION) $1-2\text{mL}/(8\text{ cm}^2\text{hr})$.
- 9、盐雾测试时间: 24小时 (H)

判定方法 (ADJUSTED METHOD)

试验后以20倍放大镜观察、无蓝、绿色腐蚀物之现象 (不包含折弯处), 即判定合格. (Inspect the specimen at 20 magnification no blue or green corrosion products are acceptable)

| 样品序号 | 试验后现象 | 判定 |
|------|-----------------------|---------|
| | PHENOMENON AFTER TEST | COMMENT |
| 1 | 无蓝、绿色腐蚀物之现象 | OK |
| 2 | 无蓝、绿色腐蚀物之现象 | OK |
| 3 | 无蓝、绿色腐蚀物之现象 | OK |
| 4 | 无蓝、绿色腐蚀物之现象 | OK |
| 5 | 无蓝、绿色腐蚀物之现象 | OK |
| | | |
| | | |
| | | |

核准: 欠必锋

审核: 李娟

试验员: 但芬

Materials Information

PRODUCT NAME: LCP M-401 BK

COMPOSITION/INFORMATION OF LCP M-401 BK

SUBSTANCE/MIXTURE: Mixture

SYNONYM(S): Aromatic Liquid Crystal Polymer(LCP)

| 品名 | 比例 | 用途 |
|------------|-------|------------|
| 德众泰 LCP 树脂 | 0.565 | 构成材料主要成分 |
| 抗氧化剂 | 0.002 | 抗氧化 |
| 科莱恩热稳定剂 | 0.003 | 增加高温稳定性 |
| 黑色母 | 0.01 | 着色 |
| 滑石粉 | 0.2 | 增强剂, 增加流动性 |
| 玻纤 | 0.22 | 增强 |

NAME OF COMPANY: DZT Engineering Plastics Tech. Co.,Ltd

ADDRESS: Building 2 Zhichong Industrial Park, Hi-Tech Zone, Jiangmen City,
Guangdong Province, China

SECTION IN CHARGE: Quality Assurance Department


TEL/FAX: +86-750-3689920/+86-750-3689921

EMERGENCY TEL: +86-750-3689708



材 质 证 明 书 (2020/A)

MATERIAL CERTIFICATE

| 生产厂家 | | SHNZHEN CITY XINQIA METAL PRODUCTS CO. LTD | | | | 生产编号 | | B20191101 | | 开立日期 Issue Date | | 2019.11、5 | | 证明书编号 Certificate No | | 20191105-01 | | | | | | |
|---|-----------------|--|-----------------|--------------|--------------------|-----------------------|---------------|-----------|--|---------------------|---|----------------|---|--|----------------------|-------------------|--|--|--|--|--|--|
| 钢种名称 | | SUS 304 1\2H | | | | 订单编号 Order No | | JIS | | 依据规范 By Standard | | | | | | | | | | | | |
| 项目 Item | 钢卷编号 Coil No | 厚度(mm) Thickness | 宽度(mm) Width | 长度 Length | 数量(卷) Quantity© | 重量(Kg) Weight (Kg) | | 成品表面加工 | | | | | | | | | | | | | | |
| 1 | | 0.3 | 296 | COIL | 1 | 1400 | | | | | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | | | | | | | | |
| 化学成份Chemical Composition (%) | | | | | | | | | | | 标准 Spec | 硬度 Hardness | 降伏强度 (N/mm ²) Yield stress | 引张强度 (N/mm ²) Tensile Stress | 伸长率(%) Elongation | 弯曲试验 Bend Test | | | | | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | N | | | | | | | | | | | | | | |
| 标准 Spec | 0.080 max | 0.750 max | 2.000 max | 0.045 max | 0.030 max | 18.00 20.00 | 8.00 10.50 | | | | 试片编号 Specimen | 270-290HV | 865 min | 1059 min | - - | | | | | | | |
| 1 | 0.042 | 0.320 | 1.180 | 0.031 | 0.006 | 18.03 | 8.01 | | | | 20140328-01 | 270 | 497 | 870 | - | OK | | | | | | |
| 2 | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | | | | | | | | |
| 以上列出的典型数据,仅供参考,并不代表技术数据的最大值或最小值,也不用于最终设计.任一具体材料的数据可能与此表中所列出的数据有所不同. Data shown are typical,For reference only,and should not be construed as maximum or minimum values for specification or for final design data. On any particular piece of material may vary from those shown herein. | | | | | | | | | | | 如有异常,请于三天内回复 Only discrepancy pls contact us within 3 days | |  技术部经理 Manager | | | | | | | | | |

鉅鼎銅材廠檢驗報告單

| | | | | | | | | | | |
|------------------------------|--------------------------|----------------------|--------------------------------|------------------------|-----------------------------------|-----------------------------|--------------------------------------|-----------------------|------|----|
| 公司名稱 Customer | 鉅鼎銅材廠檢驗報告單 | | | | 重量 Weight(kg) | 1078 | 出貨日期 Date | 2021/11/23 | | |
| 品名 Article | 標準 Standard No | | | | 尺寸 Dimension | | 狀態 Tenper | 銅卷編號 Coil No | | |
| C2680 | JISH3100:2017 | | | | 0.18*400 | | EH | 1021-C-08 | | |
| 化學成分Chemical Compositions(%) | | | | | | | | | | |
| 元素 Element | Cu % | Zn% | Pb% | Fe% | \ | \ | \ | \ | 化學成分 | 雜質 |
| 規範 Spec | 64.0-68.0 | 餘量 | <0.05 | <0.05 | \ | \ | \ | \ | 合格 | 合格 |
| 實測 Actual | 64.32 | 餘量 | 0.0036 | 0.0136 | \ | \ | \ | \ | 合格 | 合格 |
| 機械性質Mechanical Properties | | | | | | | | | | |
| 項目 Item | 結晶粒度 Grain Size Mm | 硬度 Hardness Hv | 抗拉強度 TensionStrength Mpa | 伸長度 Elongation % | 導電率 Electrical Conduc %IACS | 彎曲試驗 Bending Test 180 | 表面粗度 Surface Roughness Ra(u m) | 彎曲度 Camber mm/n | | |
| 規範MAX Spec | \ | 170-190 | 490-610 | \ | \ | \ | \ | \ | | |
| 實測 Actual | \ | 178 | 574 | 5 | \ | \ | \ | \ | | |

品質部

